



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4777-1

Job Sheet 176110



Part No: D4777-1

Job Qty: 10 ea

Part Name: Rod End Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/17/18

Job Tracking No:

Due Date: 4/24/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		4/24/18	0.00	0.00	Purchasing		APR 17 2018
110	Packaging	10 pcs		4/24/18	0.00	0.00	Packaging2		APR 17 2018
120	QC	10 pcs		4/24/18	0.00	0.00	QC6		38
130	Packaging	10 pcs		4/24/18	0.00	0.00	Packaging3-2	ST 115	APR 17 2018
140	QC21-SA	10 Ea		4/24/18	0.00	0.00	QC21		APR 17 2018

Part Op 100 - Issue P/O: 39628 Purchase Part Number: 59915K274 or CTG
 Descriptions: 110 - Ensure certificate of conformity is attached

DAS 13 9-89
 APR 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
59915K274	Rod End Bearing D4777-1	10 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	59915K274	10	0	0

Part Specifications

Specifications could not be found.

Plex 4/17/18 10:51 AM dart.lavoie.chantal

CONTAINER NO.

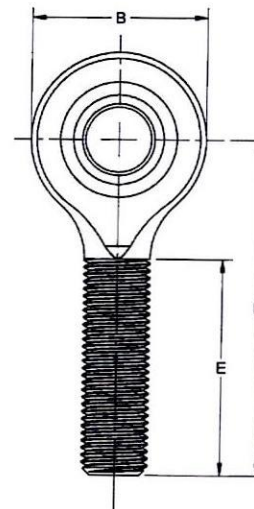
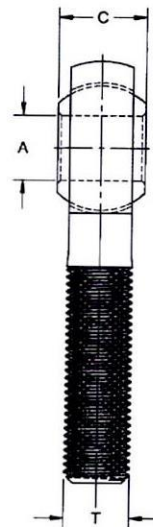
Rod End Bearing

PART NO: D4777-1
Serial No/Batch: S062514
Revision:
Operation: Packaging
Change No:

Packaging

Mfg Date: 04/18/18
Job No: 176110

SPECIFICATION CONTROL DRAWING



ROD END BEARING

DART P/N	HOUSING MATERIAL	A	B	C	D	E	T (THREAD SIZE)	SUGGESTED SUPPLIER	SUGGESTED SUPPLIER P/N
D4777-1	STAINLESS STEEL	Ø 0.38	1.00	0.500	1.94	1.25	3/8-24 (RIGHT HAND)	MC MASTER CARR	59915K274

RELEASED
2013-08-14

A		NEW ISSUE		AJS	13.08.08
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS			DART AEROSPACE LTD	
DRAWN	AJS			HAWKESBURY, ONTARIO, CANADA	
CHECKED	[Signature]			DRAWING NO. REV. A	
MFG. APPR.	[Signature]			D4777 SHEET 1 OF 1	
APPROVED	[Signature]			TITLE SCALE	
DE APPR.	[Signature]			ROD END BEARING NTS	
DATE	13.08.08			COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039628**

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO039628

PO Date: 4/17/18

Due Date: 4/19/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 17 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	9455K91		Multipurpose (40A) Neoprene Rubber Sheet, 36" Wide x 1/32" Thick	Firmed	4/19/18	6 sf	0 sf	6 sf	\$4.0333/sf	\$24.20
2	94355A227		TBD 18-8 Stainless Steel Flat- Tip Set Screw 50/pack	Firmed	4/19/18	50 Ea	0 Ea	50 Ea	\$0.096/Ea	\$4.80
3	91590A117		External Snap Ring .375 External Retaining Ring 10/pack	Firmed	4/19/18	30 Ea	0 Ea	30 Ea	\$0.836/Ea	\$25.08
4	4053K751	4053K15	Pressure Gauge, 0-300 Psi	Firmed	4/19/18	4 Ea	0 Ea	4 Ea	\$30.67/Ea	\$122.68
5	59915K274		Rod End Bearing D4777- 1	Firmed	4/19/18	10 pcs	0 pcs	10 pcs	\$17.14/pcs	\$171.40

Line Item Note wo 176110

Grand Total: \$348.16

Order Notes

rec'd 4/18/18

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO039628
Order Placed By
Chantal Lavoie

McMaster-Carr Number
2273332-01

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04/17/2018

Line	Product	Ordered	Shipped
1	9455K91 Multipurpose Neoprene Rubber Sheet, 1/32" Thick, 36" Width, 40A Durometer, 2 Feet Long	2 Feet	2
2	94355A227 18-8 Stainless Steel Flat-Tip Set Screws, 10-24 Thread, 1/2" Long, Packs of 50	1 Pack	1
3	91590A117 External Retaining Ring, 15-7 PH Stainless Steel, for 3/8" OD, Packs of 10	3 Packs	3
4	4053K15 Vibration-Resistant Pressure Gauge with 304 Stainless Steel Case, 1/4 NPT Male Bottom Connection, 2-1/2" Dial, 0 to 300 PSI	4 Each	4
5	59915K274 Corrosion-Resistant Ball Joint Rod End, 3/8"-24 Thread, Right Hand	10 Each	10

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